



Assembly Sequence

- 1- Locate No. secondary lock on operating panel in the middle of meeting rail, making sure the height is as indicated on drawing.
- 2- Install No. secondary lock to operating panel meeting rail, using four (4) screws No. 8 x 1", flat head.
Important : you must pre-drill two (2) 0.125" [3mm] diameter holes in the steel reinforcement before screwing the secondary lock. (mechanical sash only)
- 3- Make sure the operating panel is in a closed and locked position.
- 4- Lock secondary lock and position keeper on sill No. 7000 according to latch in the middle of first keeper hole and using a jig to make sure the height is as indicated on drawing.
- 5- Install No. keeper to No. 7000 sill, using two (2) screws No. 8 x 1 1/2", flat head.

Note: Installation instructions are only given as a reference.